

split

Dart Aerospace Ltd.

Date: Tuesday, 19/08/2008 4:06:24 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 41485
Estimate Number : 13498
P.O. Number :
This Issue : 19/08/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 1/1 Type : MACHINED PARTS
Previous Run : 40776

Drawing Name : OUTER TUBE

Part Number : PB6743001205
Drawing Number : B6743001 P.16
Project Number : N/A
Drawing Revision : B1
Material :
Due Date : 18/09/2008

Written By :
Checked & Approved By : JUL 08.8.20
Comment : Est Rev:A 08-07-24 new issue DD verified by:ec

Qty: 12 Um: Each

Additional Product

Job Number:

Seq. #: Machine Or Operation:

Description :

1.0

M6061T6T1750W065

6061T6 RDTUBE 1.750 X 0.65W



Comment: Qty.: 3.7958 f(s)/Unit Total: 45.5490 f(s)
6061T6 RDTUBE 1.750 X 0.65W
batch: mic9184

2.0

BAND SAW

BAND SAW



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
2-cut a 27 degree angle on one end of tube as per dwg
2- deburr

3.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001
2- deburr

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

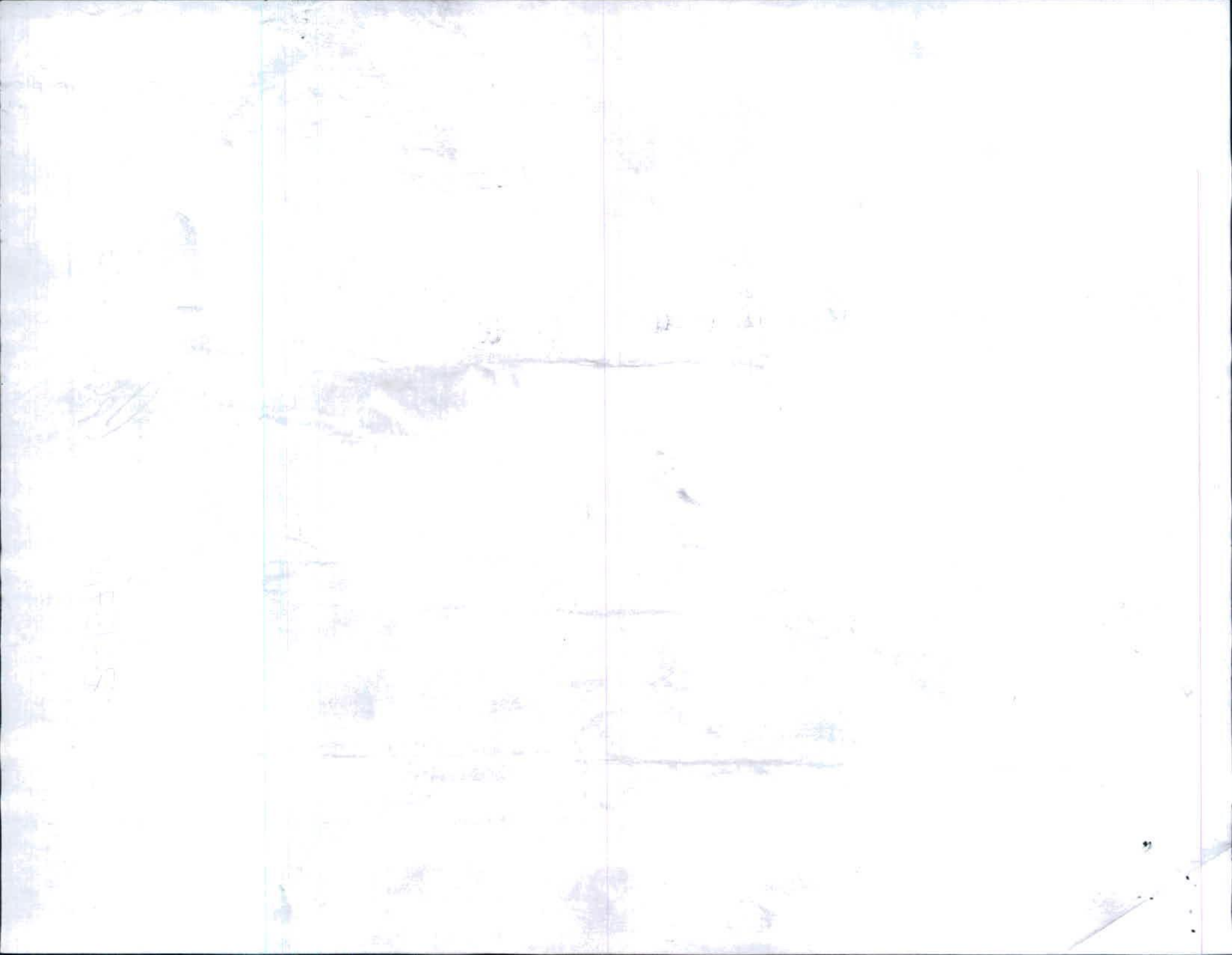
5.0

PB6743001199

Outer Tube End Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)
Outer Tube End Cap
batch: B41571



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Job Number: 41485

Part Number: PB6743001205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



(X8)

Comment: 1-Weld end cap as per dwg PB67-43001
2-grind end cap flush

CP 08-11-26

7.0

QC10

VISUAL INSPECTION OF GROUND WELDS



(X8)

Comment: VISUAL INSPECTION OF GROUND WELDS

S 08/11/26

8.0

QC5

INSPECT WORK TO CURRENT STEP



(X8)

Comment: INSPECT WORK TO CURRENT STEP

S 08/11/26

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: SI 446 CP TOOK 1 PIECE

SS 08/11/27

10.0

QC21

FINAL INSPECTION/W/O RELEASE



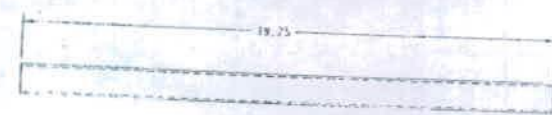
08/11/27

Comment: FINAL INSPECTION/W/O RELEASE

MF 08-11-27

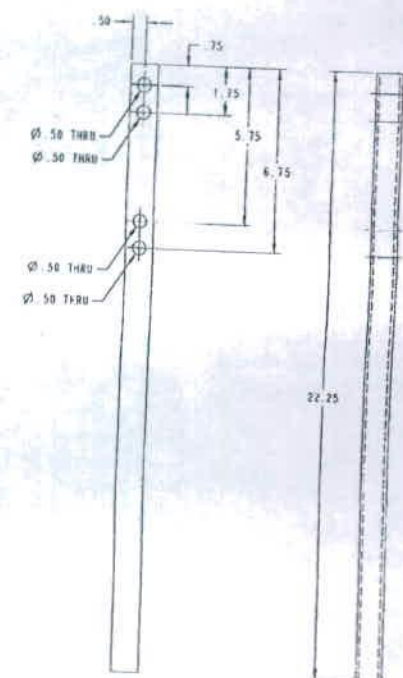
Job Completion





⑤ -201 SQUARE TUBE
 MATL: 1.80 SQ X .063 WALL, 6061-T6
 QQ-A-200/F
 SCALE: 0.500

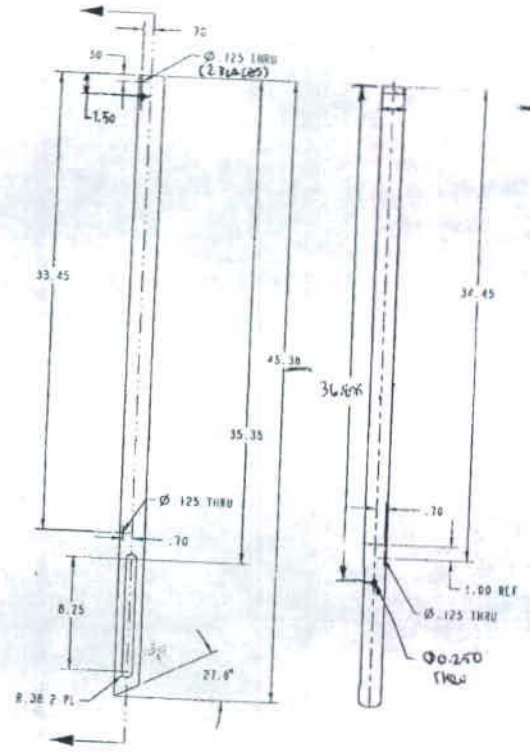
RELEASED
 # 41485



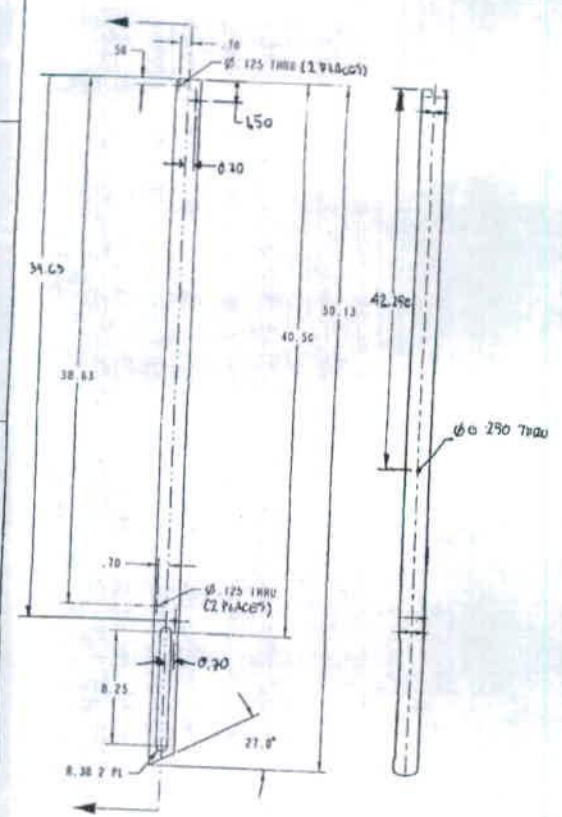
① -207 SQUARE TUBE
 MATL: 1.00 SQ X .125 WALL, 6061-T6
 QQ-A-200/F
 SCALE: 0.500

PREMIER AVIATION, INC.
 1001 Aviation Parkway, Grand Prairie, Texas 75050
 DCSUV8 867-43001
 18 of 25

ORIGINAL



① -205 OUTER TUBE
 MATL: 1.75 SQ X .063 WALL, 6061-T6
 WW-T-700/F
 SCALE: 0.250



① -197 OUTER TUBE
 MATL: 1.75 SQ X .063 WALL, 6061-T6
 WW-T-700/F
 SCALE: 0.250

41485



METAL TECHNOLOGY INC.

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
12	B67-043001 197	Outer Tube B41483	7252
12	B67-043001 205	Outer Tube B41485	7252

MATERIAL: supplied by DART

08/01/02

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz

Vankleek Hill, October 1, 2008

